



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4074-3
Job Sheet 172587



Part No: D4074-3

Job Qty: 10 ea

Part Name: Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E SHEETS 4,5 IPP Rev:A 10.06.08 new issue DD ver:EC IPP REV:B AS PER ECN 11-613 11-07-25 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		2 18/02/18
100	Waterjet	10 pcs	3/8/18	3/8/18	0.00	0.43	Waterjet1		3 18/02/18
120	QC	10 pcs	3/8/18	3/8/18	0.00	0.00	QC8		5 18/02/18
130	Brake NC	10 pcs	3/9/18	3/9/18	0.02	0.87	Brake NC 2		3 18/02/18
140	QC	10 pcs	3/9/18	3/9/18	0.00	0.00	QC5		3 18/02/18
150	Packaging	10 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3		3 18/02/18
160	QC21-SA	10 Ea	3/9/18	3/9/18	0.00	0.00	QC21		3 18/02/18

Part Op 100 - 1-Cut as per Dwg
Descriptions: 130 - DT9859

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.3160 sf (.0316 ea)	90-Start up Operation	

5042197

6132

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	77	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S044779



Part: D4074-3

Job No: 172587

Serial No/Batch: S044779

Revision: D4074

Inspector:

Date: 02/22/18

3-18
SJ
1-18

0-60
38
DVT

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Channel	0.173Inches	+ 0.005 - 0.001	0.178 0.172	Diameter
2	Channel	0.204Inches	+ 0.005 - 0.001	0.209 0.203	Diameter
3	Channel	2.850Inches	± 0.030	2.880 2.820	
4	Channel	0.230Inches	± 0.030	0.260 0.200	
5	Channel	0.787Inches	± 0.010	0.797 0.777	
6	Channel	0.200Inches	± 0.030	0.230 0.170	
7	Channel	1.425Inches	± 0.010	1.435 1.415	
8	Channel	2.457Inches	± 0.010	2.467 2.447	
9	Channel	1.250Inches	± 0.030	1.280 1.220	
10	Channel	0.050Inches	± 0.010	0.060 0.040	

Plex 2/20/18 2:51 PM Dart.Gagnon.Michelle

